

FIXER 1-2-6-9-10

APPLICATIONS

Increases stencil water resistance for more impressions per screen.

GENERAL CHARACTERISTICS

- Works as a catalyst with triple-cure emulsions (Ceramic HT, Textil HT, Vitrum HT) or makes a permanent, solvent-resistant and waterproof stencil
- Works as an emulsion hardener with water-resistant emulsions such as Textil DW and Textil DT to make a more durable stencil.

DIRECTIONS FOR USE

Apply Fixer 1, 2, 6, 9 and 10 thinly and evenly to both sides of the dry stencil with a sponge, brush or cloth. Remove Fixer 1, 2, 6, 9 and 10 excess to avoid drips with vacuum or air jet. This process is not necessary with fixer 6 and 10.

Allow Fixer 1, 2, 6, 9 and 10 to penetrate emulsion. Then cure overnight at room temperature or for 60-40°C at 122° to 140°F (40° to 60°C).

In case of difficult jobs, where print register is essential, let dry at room temperature for 24 hours.

HEALTH AND SAFETY

Before using, refer to appropriate safety data sheets.

STORAGE

When sealed in the original container and stored in cool conditions, FIXERS will maintain original properties for 24 months from the date of manufacture.

PACKAGING

Available in 1 and 10 kilogram containers. In North America available in one quart and one gallon containers.

Product	Use for PES	Use for Nylon	Hardening	Hardening 40/60°C	Effect on triple cure emulsion	Effect on standard emulsion
Fixer 1	yes	No	18-24 hours	60-40 min	NR	R
Fixer 2	yes	yes	18-24 hours	60-40 min	DR	R
Fixer 6	yes	No	18-24 hours	60-40 min	NR	DR
Fixer 9	yes	No	18-24 hours	60-40 min	NR	DR
Fixer 10	yes	No	18-24 hours	60-40 min	NR	DR

NR – Not reclaimable
DR – Hardly reclaimable
R – reclaimable

WARRANTY AND LIMITED REMEDY

The directions, recommendations and specifications contained in this Technical Data Sheet are meant as a guide to the use of the product and shall not bind the company. Product specifications are subject to change without notice.

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